



Installation Instructions Tailgate Lock PL5500 Series

Toyota Tacoma 2005 - UP

Package Contents: Handle Assembly
Instructions

Tools Required: T30 Torx (Star) Bit/Driver
10mm Wrench

Step 1: Remove the T30 torx (star) screws from the inside of the tailgate that hold the access panel in place. Remove the access panel by lifting the bottom and sliding it out of the top plastic trim piece. You may have to lift the trim piece up away from the tailgate in the middle to allow the access panel down to slide down.

Step 2: Remove the latch rods from the plastic clips (1). Do this by turning the clips off of the rod and lift the rod out of the clip.

-If truck has a back up camera, remove the two 10mm bolts (2) that hold the camera and holder onto the OEM handle.

-Remove the two 10mm bolts (3) that hold the handle into the tailgate. Hold the handle in place to prevent the handle from falling out.

-Push the two plastic tabs of the gasket in towards the handle past the sheet metal and remove the handle from the tailgate.

Step 3: * THE LEFT DRIVER'S SIDE LATCH ROD NEEDS TO BE FLIPPED END FOR END***** in order to allow for the lock assembly. (The Handle Assembly may work with not flipping the latch rod, but may cause premature failure.) Do this by popping the latch rod out of the black clip, which is located at the center of the rod. Push the rod towards the bottom of the tailgate to pop it out of clip. Next remove the rod from the driver side latch. This latch clip is towards the driver side of the tailgate under the sheet metal inside the tailgate. This clip is the same type as the ones on the handle. Turn the clip off of the rod and lift the rod out of the clip. Flip the rod **end for end** so the bent part of the rod is closer to the driver side latch. The rod will run along the top part of the tailgate as shown in the picture. Insert

Step 4: Remove the plastic gasket by pulling it off the OEM handle and reinstall it onto the Pop and Lock handle ensuring it is seated on the 3 plastic posts.

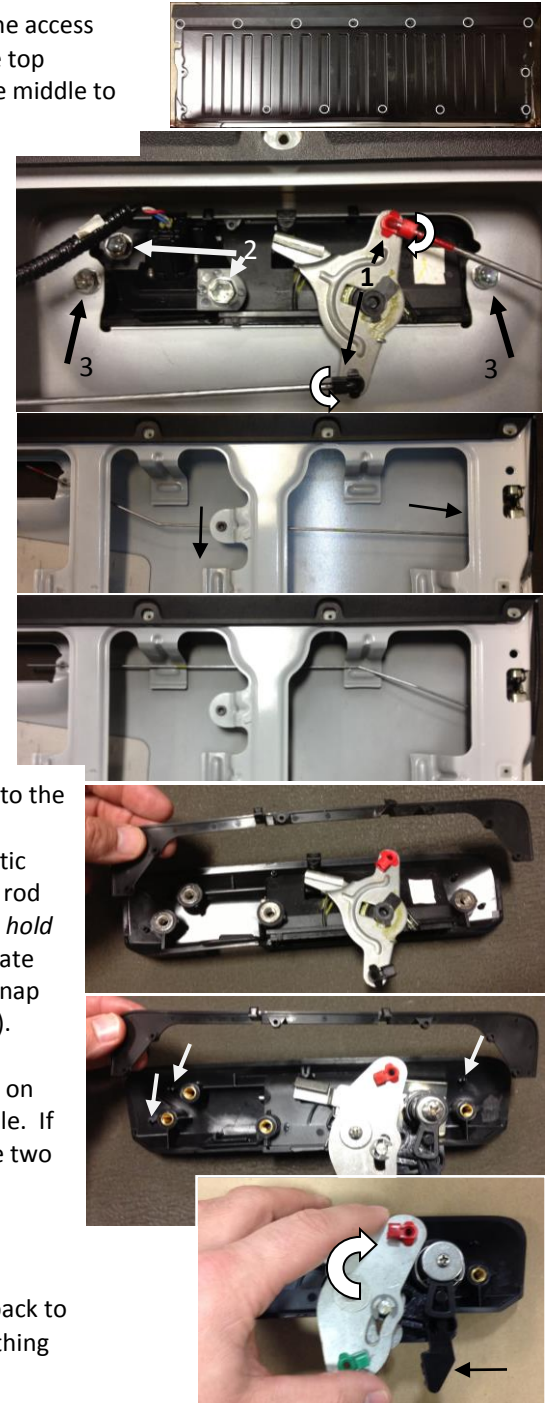
-Install the Pop and Lock handle into the tailgate. Start by verifying that the black plastic toggle on the back of the pop and lock is pushed to the unlock position and the metal rod clip plate is rotated fully clockwise (as shown in the bottom picture). *You may have to hold the plate rotated as you install the handle.* Put the bottom of the handle into the tailgate first then rock the top of the handle into the tailgate. The tabs on the gasket should snap past the sheet metal. (Hold the handle in place to prevent the handle from falling out).

-Install the two 10mm bolts that fasten the handle to the tailgate.

-If truck has backup camera, remove the camera cover from the PL5400 by pushing in on the 2 snap tabs and popping the cover off of the handle. Position camera on the handle. If the metal rod from the handle interferes, slide the rod back out of the way. Install the two 10mm bolts to fasten camera.

-Install the rods into the clips and turn the clips till they snap onto the rods.
(Do not install the access panel back onto the truck yet)

Step 5: - Shut the tailgate. Test the function of the lock. Turn the key clockwise and back to center to lock. Turn the key counter clock wise and back to center to unlock. If everything works reinstall the access panel.



Technical Support:
Call 1-800-342-5911
technicalsupport@popandlock.net

LIMITED WARRANTY TERMS AND CONDITIONS

- (1) **Installation.** Pop & Lock™, LLC (and Pop & Lock™ Corporation) is not responsible for installing the Pop & Lock™ or for the harm suffered by any person as a result installing it.
- (2) **Warranties.**
- Customer acknowledges that it is unreasonable to believe that any device whatever will prevent a theft in the case of every attempt and that the most that can be expected from a so-called anti-theft or security device is that it will deter many thieves.
 - POP & LOCK™ LLC. (and Pop & Lock™ Corporation) MAKES, AND CUSTOMER RECEIVES, NO WARRANTY, EXPRESSED OR IMPLIED, EXCEPT THE WARRANTIES OF TITLE TO THE POP & LOCK™ AND THEIR MERCHANTABILITY, PARTICULARLY NO WARRANTY OF FITNESS FOR A PARTICULAR USE OR PURPOSE OR AGAINST INFRINGEMENT.**
 - As Customer's only remedy, Pop & Lock™, LLC (and Pop & Lock™ Corporation) will repair or replace, at its option and without charge, any lock that is defective in material or workmanship when received by Customer and is returned to Pop & Lock™ LLC (and Pop & Lock™ Corporation), FOB Pop & Lock™ Corporation's offices, within one (1) year after it's receipt by the Customer. Pop & Lock LLC will ship all replacement, or repaired, Locks to Customer, FOB Pop & Lock™'s shipping point.
 - Factory support is only available for Pop & Lock™ products purchased as **new** through an Authorized Pop & Lock™ dealer.

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END OF TERMS AND CONDITIONS

POP & LOCK LLC 1271 CONTRACT DRIVE GREEN BAY, WI USA 54304

Additional Install Instructions and answers to technical questions can be found on our website at www.popandlock.net or by calling

**Technical Support 1-800-342-5911 option 1
Monday – Friday 8:30am to 4:30pm CST**

Pop and Lock's limited warranty expires one (1) year after date of purchase.

Proof of purchase is required for warranty claims. Please submit a scanned copy or electronic image/photo of your receipt through any of the following methods:

- E-mail: technicalsupport@popandlock.net
- Fax: 855-491-5911
- Mail: 1271 Contract Ave, Green Bay, Wisconsin (USA) 54304

Please be sure to include:

- Name, address and phone number
- Model and year of truck
- Model/Part number of the lock
- Brief description of the problem

